Stramit
CONSIDER IT DONE

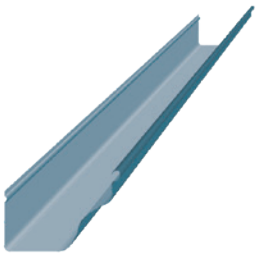
STRAMIT® RAINWATER PRODUCTS

VICTORIA, TASMANIA AND SOUTH AUSTRALIA

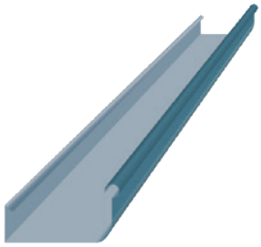
Product Technical Manual

Part of Fletcher Building

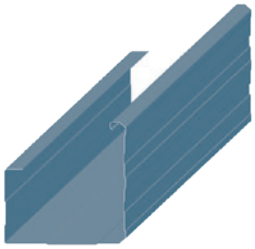
STRAMIT® RAINWATER PRODUCTS



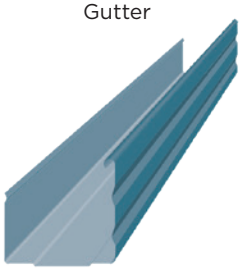
Stramit® O Gee
Gutter



Stramit® Quad 115
Gutter



Stramit® Fascia
Gutter

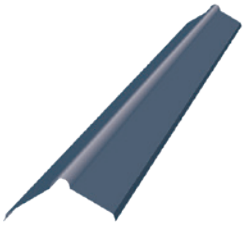


Stramit® Easiflow
Gutter

Stramit® Fascia

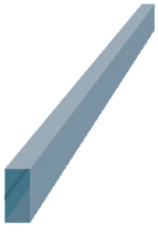
Stramit® Barge
Gutter

Stramit® Valley



Stramit®
Roll Top Ridge

Stramit®
Three Break Ridge



Stramit® Downpipes
Rectangular

Stramit® Capping

Stramit® Downpipes
Round

IMPORTANT NOTICE AND DISCLAIMER

SELECTION & SPECIFICATION

GENERAL FEATURES

- Extensive range – quality rainwater products.
- Both COLORBOND® steel and zinc/aluminium or aluminium/zinc/magnesium coated finishes available.
- A comprehensive range of accessories available.
- Comprehensive design data provided.
- Hi-tensile fascias and gutters.

APPLICATIONS

Stramit® rollformed rainwater products are designed for domestic and light commercial applications, with a comprehensive range of COLORBOND® steel colours to choose from. All products have a wide range of matching accessories.

Stramit® Fascia has a clean yet classic style ideal for all types of home. Stramit® O Gee Gutter has a classical style suitable for modest sized applications. Stramit® Quad 115 Gutter has a traditional Victorian pattern with more drainage capacity. Stramit® Easiflow Gutter is a neat square style gutter whilst Stramit® Fascia Gutter has a larger drainage capacity ideal for large homes and commercial applications.

The extensive range of Stramit® Downpipes provides for the full range of domestic, commercial and most industrial applications. Smaller sizes are available in COLORBOND® steel colours. The full complement of Stramit® Rainwater Products is completed with valley gutter, ridge capping, edge roll, cappings and flashings.

For larger commercial and industrial applications folded Stramit® Custom Flashings are available to suit any box gutter or eave gutter design.

AVAILABILITY

All of the Stramit® Rainwater Products listed in this manual are available in Victoria, Tasmania and South Australia. However, items available cut-to-length or from stock vary at each Stramit location. Please check with your nearest Stramit office or the Stramit Victoria or Tasmania Product & Service Guide for a schedule of availability.

MATERIALS

Stramit® Rainwater Products are manufactured from G550 and G300 zinc/aluminium or aluminium/zinc/magnesium coated (AZ150/AM125/AM100) steel or galvanized steel (Z275) in accordance with AS1397, and COLORBOND® steel with a coating conforming to AS/NZS 2728. Other coatings, grades and materials may be available, subject to enquiry. The mass and steel grade for the primary Stramit® Rainwater Products are shown below:

STRAMIT® RAINWATER PRODUCTS – MATERIALS & MASS

		Mass (kg/m)	
	Steel Grade	Zinc Aluminium	COLORBOND® steel
Stramit® Fascia	G550	0.97	0.98
Stramit® O Gee Gutter	G300	1.18	1.19
Stramit® Quad 115 Gutter	G550	0.97	0.98
Stramit® Easiflow Gutter	G550	1.34	1.35
Stramit® Fascia Gutter	G550	1.33	1.34
Stramit® Capping	G550	1.34	1.35
Stramit® Roll Top Ridge	G550	1.33	1.34
Stramit® Three Break Ridge	G300	various	
Stramit® Valley	G300	1.56	1.57
Stramit® Downpipes	G300	various	
Stramit® Barge Gutter	G550	1.18	1.19

ADVERSE CONDITIONS

Stramit® Rainwater Products coated with zinc/aluminium or aluminium/zinc/magnesium alloy and COLORBOND® steel will give excellent durability in almost all locations more than 200m from a marine environment or in some light industrial applications. For installations closer to the coastline, please contact Stramit for advice.

Applications close to industrial or unusually corrosive environments will need to be individually assessed for durability. Contact your nearest Stramit office for advice.

COLOURS

Most Stramit® products are available in the full range of COLORBOND® steel colours. The Stramit® Quad 115 gutter is also available in COLORBOND® Ultra steel finish. In addition other colours, including gloss finish are stocked at some locations. Please check with your nearest Stramit office or distributor for availability.

MATERIAL COMPATIBILITY

Drainage from copper or lead products (including roof flashings) should not be allowed to discharge on to zinc/aluminium or aluminium/zinc/magnesium alloy or COLORBOND® steel components. Similarly, lead or copper components should not be installed in contact with zinc/aluminium or aluminium/zinc/magnesium alloy coated steel. Each of these combinations will lead to premature corrosion.

Drainage from copper, COLORBOND® steel and zinc/aluminium or aluminium/zinc/magnesium alloy coated steel, translucent (or other inert material) should not be allowed to discharge onto, or into, galvanised products.

FASCIA/GUTTER COMPATIBILITY

Only Stramit® Gutters may be used with Stramit® Fascia. Similarly only authentic Stramit® accessories are suitable for connecting Stramit® Gutters to Stramit® Fascia.

TESTING

Stramit has in-house, purpose built testing equipment used to design, develop and improve products for the Australian market. In addition many Stramit® products are tested or witnessed by independent organisations. These include:

- University of Technology, Sydney
- Cyclone Testing Station (James Cook University)
- The University of Sydney
- CSIRO

The ongoing research and development activity ensure that Stramit remains at the forefront of innovation, design and consumer information.

ARCHITECTURAL SPECIFICATION

A similar specification for each product can be found on the Stramit website and can easily be downloaded onto your documentation.

The [product type – e.g. gutter] shall be Stramit [product name – e.g. Easiflow] or agreed exact equivalent in size and performance. Material shall be protected steel sheet to Australian Standard AS1397 with a minimum yield stress of 550MPa* and an AM100/AZ150* coating with an ovenbaked paint film of selected colour, or a plain AM125/AZ150* coating. All accessories are to be fully compatible as recommended by the manufacturer. The product and its accessories shall be installed strictly in accordance with the manufacturer's recommendations. Flashings and all adjacent products shall be supplied in compatible materials as specified.

All work shall be fixed in a workman like manner, leaving the job clean and weather tight. All debris (screws, rivets, cuttings and filings, etc) shall be cleaned off daily. Repair all minor blemishes with touch up paint supplied by the manufacturer.

Note – *some products supplied in 300MPa steel with galvanised Z275 coating.

STANDARDS CONFORMANCE

All Stramit® Rainwater Products are conformant with, or equivalent to AS/NZS 2179.1.

GUTTER OVERFLOW

Gutter overflow needs to be considered when designing and installing gutter systems. The overflow devices should have adequate capacity and the roof drainage system must be in accordance with AS/NZS 3500.3. Detailed information is provided in this document on pages 6 and 7.

Stramit provide numerous overflow options for use with Stramit® gutters and fascia. For further information, refer to the Overflow Options brochure for your state available on the Stramit website.

DESIGN

GENERAL PERFORMANCE

Stramit® Rainwater Products have been designed and/or tested to all appropriate loadings and design action effects. These include wind, atmospheric corrosion, rainwater flow, rainwater mass, foot traffic loads, dead loads and ladder loads. The performance information for each product indicates those action effects accounted for in each case.

RAINFALL INTENSITY

Values of rainfall intensity in the table are for 20 and 100 year ARI, 5 minute durations and have been derived from National Construction Code 2019 and Bureau of Meteorology data. It should however be emphasised that the extent and longevity of records in Australia are limited and any such data therefore carries with it a degree of uncertainty. The 20 year ARI values should only be used for external eave gutters. For internal/box gutters and overflow design, use 100 year ARI values included in the table below.

RAINFALL INTENSITIES (mm/hr)		
	20 year	100 year
VICTORIA		
Ballarat	131	188
Benalla	146	194
Geelong	102	144
Lakes Entrance	145	198
Melbourne	132	187
Mildura	142	218
Stawell	130	186
TASMANIA		
Burnie	128	180
Hobart	85	116
Launceston	90	121
St Marys	146	203
NEW SOUTH WALES		
Albury	139	180
SOUTH AUSTRALIA		
Adelaide	124	184
Mt Gambier	103	144
Port Augusta	133	199

Note: Information based on NCC 2019

Specific data for any location can be obtained from the Australian Bureau of Meteorology website, based on the Latitude and Longitude.

SNOW

It is common practice not to use gutters in snow prone areas but to take care of roof run-off at ground level. Information on designing in snow areas can be found in Standards Australia Handbook HB 106 “Guidelines for the design of structures in snow areas”.

In snow prone areas Stramit® Fascia may only be used with a tilt batten designed to take the additional roof loading.

HAIL

Experience has shown that Stramit® Steel Gutters are able to resist impact from significantly sized hail without damage. However, in hail prone areas consideration should be given to ensuring that gutter fronts are well below roof level. This should avoid the damming effect of hail which, if it builds up onto the roof, can lead to overloading and failure of the gutter.

LEAVES

Leaves in gutters can be a problem. They come in many shapes and sizes and roof debris may also include branches, twigs and both organic and inorganic particles. Many systems have been and are used to try to solve this problem. The optimum solution will vary with each situation and may be influenced by a number of factors that include the nature and proximity of vegetation, the level of maintenance and the primary motivation (eg water collection, maintenance reduction, gutter system durability, bushfire hazard reduction etc).

One method is to use adequately sized gutters set well below the roof edge with a good fall and large downpipes with well angled offsets to avoid corner blockages, clear frequently and remove overhanging vegetation.

An often-used method is an additional mesh guard or perforated gutter covering. Those of a very fine mesh will keep most debris from the gutters but can be prone to dirt and algal build up leading to mesh blockage. This does keep leaves from the gutter and downpipe, but ultimately it may not allow water to pass into the gutter. Any water trapped within the gutter may not dry out which could compromise durability.

Larger mesh guards stop large leaves and branches from entering the gutter but it may be possible for twigs and branches to catch in the mesh ultimately creating a dam causing water to flow back into the building eaves.

It is also important, if a cover or leaf guard is used, that it is material-compatible with the gutter and that both the gutter and the guard are cleared regularly.

DESIGN FACTORS

In the design and detailing of a roof drainage system, consideration must be given to a range of factors such as rainfall intensity, roof catchment area, gutter size/capacity, gutter fall, gutter outlets (sumps, rainwater heads, nozzles), downpipes (size, quantity and placement), overflow consideration, material selection, jointing etc. Details of the design process are given in the Standard AS/NZS 3500.3.

CODE COMPLIANCE

All building and plumbing work must be carried out in accordance with the Building Code of Australia (BCA) or Plumbing Code of Australia (PCA), now part of the National Construction Code (NCC). In addition to referring to Standard AS/NZS 3500.3, the NCC also contains requirements for the roof drainage system in Volume One, Performance Requirements FP1.2 and FP1.3, in Volume Two, Part 3.5.3 and in Volume Three, Part DP1.1 to DP1.5. The most common means of satisfying these requirements for roof drainage installations is by complying with the Standard AS/NZS 3500.3.

Compliance can be achieved either using a Deemed to Satisfy (DTS) solution given in the NCC or the Standard above, or by a Performance Solution (PS) instead. The latter requires testing or calculation as well as certification.

VARIATIONS BETWEEN STATES

In each State and Territory it is necessary to satisfy the relevant regulation. For gutter design in particular, in Victoria, Volume Three (PCA) of the NCC is followed, while in South Australia and Tasmania, Volume Two of the NCC is accepted for Class 1 and 10 buildings.

OVERFLOW PROVISION

High fronted gutters are commonly used in residences to conceal the lower edge of roof cladding or tiles. Where these are installed, appropriate overflow measures must also be provided to prevent water ingress into the building where there is a blockage during heavy rainfalls. These measures must be designed for the 100 year ARI 5 minute duration rainfall intensity.

Numerous DTS solutions for overflow design are given in Volume Two of the NCC, and these can be used in South Australia and Tasmania. The only Deemed to Satisfy solutions in Victoria are those based on the Standard AS/NZS 3500.3, all other solutions are considered Performance Solutions. Refer to the Stramit website for brochures on Overflow Options available for the Stramit® Fascia and Gutter system.

Methods of providing for overflow in the design and installation of roof drainage systems with high front gutters may include:

- Slotted gutter front to allow for water overflow through the slots visible on the front face of the gutter.
- Gap between the fascia and the gutter back, either by inserting a packer between the back of the gutter and the fascia or by employing proprietary systems and trade solutions.
- Specific overflow measures, such as:
  - Inverted downpipe drop/pop nozzle at high points in the gutter but set at a level below the fascia top.
  - Stop ends cut down to a lower level to act as a weir. Stop end weirs could be hidden at the high point of the gutter and designed as part of an expansion joint.
  - Rainwater heads with overflow weir
  - Holes, slot, or weir at downpipes

Examples of continuous and non-continuous overflow measures are illustrated on page 7. Slotted gutters may also provide an adequate overflow measure in some applications. In high rainfall intensity regions a combination of overflow methods may be required.

ALTERNATIVE OVERFLOW MEASURES

Overflow may also be addressed through alternative building design methods, such as:

- Unlined eaves, where appropriate to the house design, to eliminate the issue.
- Gutter installed so that the gutter front is 10mm below the top of the fascia.
- Back flashing, where gutter support brackets allow for installation of back flashing (e.g., external brackets).

The detailing and sizing of the selected overflow method/s is normally completed by the designer/installer, but must be adequate for the situation and must meet the relevant performance requirements of the NCC and Australian Standards.

MAINTENANCE CONSIDERATIONS

In the longer term, the ability of a roof drainage system to handle overflow will also depend on the regular cleaning of the system. For example, the removal of plant or animal matter (leaves, fungal growth, droppings, nests, etc.) and debris from gutters, leaf-guard systems and the gutter overflow devices to ensure free drainage of water.

Adequate maintenance is a requirement of rainwater goods warranties.

INSTALLER RESPONSIBILITY

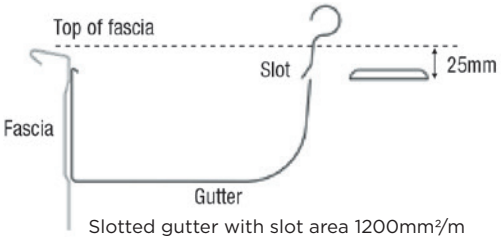
While there may be variations between states, contractors who install guttering systems are generally required to hold an appropriate licence. The work is required to comply with the appropriate codes and standards. Statutory warranties normally apply and consumers have a right to lodge a complaint with the appropriate authority.

During the installation of the roof drainage system, particular attention should be given to the following:

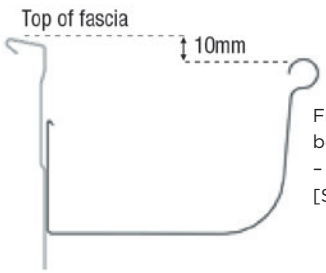
- The use of compatible materials for drainage system components, leaf-guard system components and fasteners/sealants to connect and seal the components.
- The position of the gutter in relation to the fascia.
- Installation of the specified gutter and downpipes, and ensuring that downpipes are installed in the correct locations and numbers.
- Gutter fall, ensuring sufficient fall in the direction of the downpipes.
- Overflow must be allowed for and specific components installed where required. If a performance solution is to be used, certification based on testing or calculations would be required. See VBA website for further information applicable to Victoria.
- All debris and loose waste materials (swarf, fasteners, etc.) must be cleaned off at the end of each day and at the completion of the installation, to prevent blockages of the drainage system or deterioration of the individual components. Any protective films should also be removed as part of the installation process.

CONTINUOUS OVERFLOW MEASURES

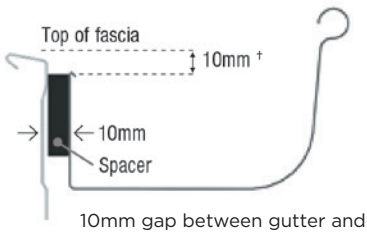
DTS - Deemed to Satisfy measure
PS - Performance Solution - requires certification



Slotted gutter with slot area 1200mm²/m – overflow capacity 0.5L/s/m [SA/TAS-DTS, VIC-PS]
720mm²/m – overflow capacity 0.3L/s/m [PS]



Front of gutter 10mm below top of fascia – overflow capacity 1.5 L/s/m [SA/TAS-DTS, VIC-PS]

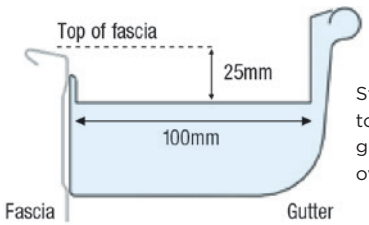


10mm gap between gutter and fascia – overflow capacity 1.5 L/s/m [SA/TAS-DTS, VIC-PS]

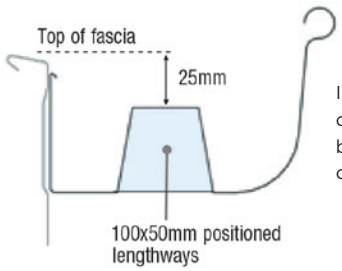
† - In VIC, a DTS solution is possible for a sloping gutter where this value ranges from 12 to 19mm, giving overflow of 0.2 to 1 L/s/m. See Appendix G of AS/NZS 3500.3 for details.

SPECIFIC OVERFLOW MEASURES

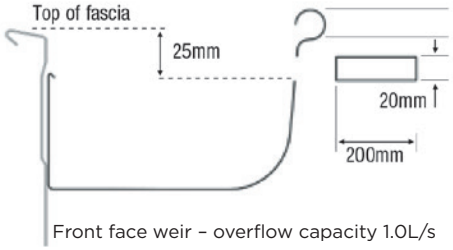
The measures below are DTS solutions in South Australia and Tasmania, and PS in Victoria.



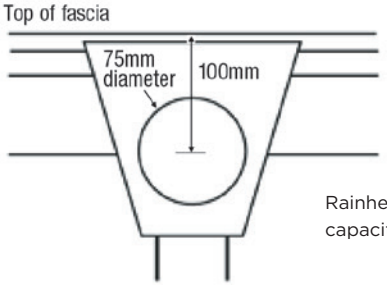
Stop ends finished below top of fascia and rear of gutter to form a weir – overflow capacity 0.5L/s



Inverted nozzle at high ends of gutter finished below back of gutter – overflow capacity 1.2L/s



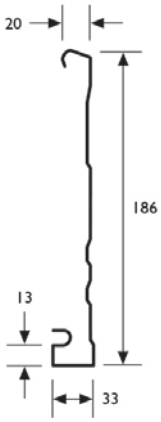
Front face weir – overflow capacity 1.0L/s



Rainhead – overflow capacity 3.5L/s

Note: Information based on National Construction Code 2019 and AS/NZS 3500.3

STRAMIT® FASCIA



SPANS

The spanning capability of Stramit® Fascia shown has been determined by testing (in accordance with AS4040.1) for a combination of roof tile and foot traffic loads.

The maximum spacing of Stramit® Fascia rafter brackets is:

– Where a separate tilt/roof batten is fitted adjacent to the fascia:

- internal spans 1500mm
- end spans 1200mm maximum (200 minimum)

Note that for a jack rafter to be considered as a support position it must be adequately connected to the hip rafter.

– Where the fascia is used as the tilt batten:

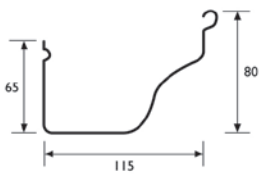
- internal spans 1200mm
- end spans 900mm

PRESSURES

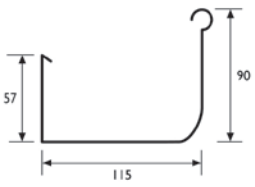
The wind resistance of Stramit® Fascia has then been determined at these spans by testing in accordance with AS4040.2 – and for each of the spans is suitable for use in areas of up to: 0.92 kPa SERVICEABILITY LIMITSTATE, 2.25 kPa STRENGTH LIMIT-STATE. These pressures are equivalent to: N3 (Region A – rural, Region B – exposed suburban).

STRAMIT® GUTTERS

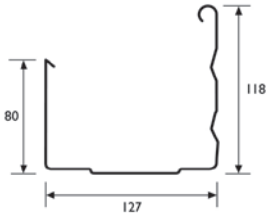
STRAMIT® GUTTERS – CROSS SECTIONAL AREA (mm²)		
Gutter Style	Slotted	Unslotted
Stramit® O Gee Gutter		4700
Stramit® Quad 115 Gutter	5200	5300
Stramit® Easiflow Gutter	7900	8100
Stramit® Fascia Gutter	8400	9200



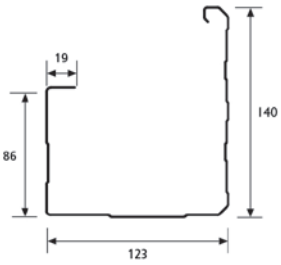
Stramit® O Gee Gutter



Stramit® Quad 115 Gutter



Stramit® Easiflow Gutter



Stramit® Fascia Gutter

SPANS

Stramit® Gutters require the correct proprietary Stramit® brackets (or snap clip/stiffener bracket combination) for support at spacing no greater than those shown in the following table.

STRAMIT® GUTTERS – MAXIMUM SUPPORT SPACINGS (mm)	
Stramit® O Gee Gutter	1000
Stramit® Quad 115 Gutter	1000 (1200 with hook back)
Stramit® Easiflow Gutter	1200
Stramit® Fascia Gutter	1200

THERMAL EXPANSION

Gutter runs in excess of 20m require the provision of an expansion joint.

FALL

Stramit recommends that an absolute minimum fall of 1 in 500 be used for all gutters, this being a design requirement for the gutter and downpipe selection table on page 9. Good fall reduces the risk of leaf and debris deposition that could otherwise effect durability.

GUTTER CAPACITY

In theory any size of gutter can be used to drain any roof catchment. What controls design is the number of downpipes needed to perform within the capacity of each gutter. In practice the larger the gutter the less the number of downpipes required, as indicated in the table on page 9.

Normally catchment calculations must take into account the increased area due to roof slope. The required downpipe table incorporated into this manual takes account of roof slopes up to 23°. Therefore the roof area for use with this table requires only the simple calculation of plan area.

STRAMIT® GUTTERS & DOWNPIPES - NUMBER OF DOWNPIPES REQUIRED FOR TYPICAL ROOF INSTALLATION

GUTTER STYLE							Max area per downpipe (m²)	Roof plan area (m²) - for roofs up to 23°										
Stramit® O Gee	Stramit® Quad 115		Stramit® Easiflow		Stramit® Fascia Gutter													
Slotted ?																		
N	Y	N	Y	N	Y	N												
Location rainfall intensity (mm/hr)								100	120	140	160	180	200	220	240	260	280	300
					90	100	98	2	2	2	2	3	3	3	3	4	4	4
			90	90			91	2	2	2	3	3	3	3	4	4	4	4
						110	90	2	2	2	3	3	3	3	4	4	4	5
					100		88	2	2	2	3	3	3	4	4	4	4	5
			100	100		120	82	2	2	3	3	3	3	4	4	4	5	5
					110		80	2	2	3	3	3	4	4	4	4	5	5
			110	110	120	132	74	2	2	3	3	3	4	4	4	5	5	5
			120	120	130	140	68	2	3	3	3	4	4	4	5	5	5	6
					132		67	2	3	3	3	4	4	4	5	5	6	6
				130		150	65	2	3	3	3	4	4	5	5	5	6	6
			130	132	140		63	2	3	3	4	4	4	5	5	5	6	6
			132			160	62	2	3	3	4	4	4	5	5	6	6	6
			140	140	150	170	58	3	3	3	4	4	5	5	5	6	6	7
		90	150	150	160	180	55	3	3	4	4	4	5	5	6	6	7	7
	90						54	3	3	4	4	5	5	5	6	6	7	7
				160			53	3	3	4	4	5	5	6	6	6	7	7
					170	190	52	3	3	4	4	5	5	6	6	7	7	7
	100	100	160	170	180	200	49	3	3	4	4	5	5	6	6	7	7	8
90			180	180	190	210	45	3	4	4	5	5	6	6	7	7	8	8
		110				220	45	3	4	4	5	5	6	6	7	7	8	9
				190			44	3	4	4	5	5	6	6	7	8	8	9
	110				200		44	3	4	4	5	5	6	7	7	8	8	9
100			190			230	43	3	4	4	5	6	6	7	7	8	8	9
				200	210		42	3	4	5	5	6	6	7	7	8	9	9
	120	120	200				40	3	4	5	5	6	6	7	8	8	9	9
				210	220		40	4	4	5	5	6	7	7	8	8	9	10
110			210				39	4	4	5	5	6	7	7	8	9	9	10
		130		220	230		38	4	4	5	6	6	7	7	8	9	9	10
		132					38	4	4	5	6	6	7	8	8	9	9	10
	132		220	230			37	4	4	5	6	6	7	8	8	9	10	10
120		140	230				36	4	5	5	6	7	7	8	9	9	10	11
	140						35	4	5	5	6	7	7	8	9	10	10	11
		150					33	4	5	6	6	7	8	9	9	10	11	11
132	150						32	4	5	6	6	7	8	9	9	10	11	12
		160					31	4	5	6	7	8	8	9	10	11	11	12
140	160						30	4	5	6	7	8	8	9	10	11	12	12
		170					29	5	5	6	7	8	9	10	10	11	12	13
150	170						29	5	6	6	7	8	9	10	11	12	12	13
		180					28	5	6	7	8	8	9	10	11	12	13	14
	180						27	5	6	7	8	9	9	10	11	12	13	14
160							27	5	6	7	8	9	10	10	11	12	13	14
		190					26	5	6	7	8	9	10	11	12	13	13	14
170	200	200					24	5	6	7	8	9	10	11	12	13	14	15

Intensities for Melbourne

Note: Minimum gutter gradient 1:500 or steeper

The selection of the number of downpipes is carried out in accordance with AS/NZS 3500.3 (Stormwater drainage) However, the larger the gutter the larger the downpipe required. The minimum size of downpipe associated with each Stramit® Gutter is given in the Stramit® Downpipes section that follows.

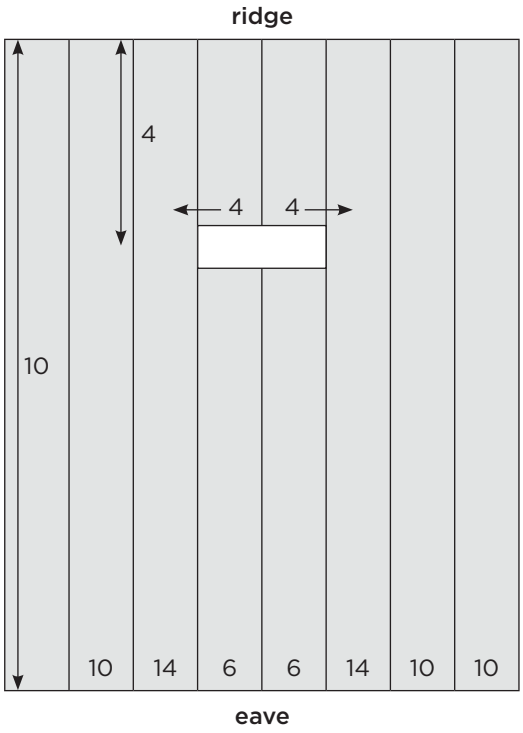
OVERFLOW MEASURES

Slotted Stramit® gutters, the Stramit® Gutter Spacer or the Stramit BAT® Clip give some overflow provision. The table below gives the maximum sloped roof run length which can be used for the overflow through the slots or back of gutter. Where the Stramit® Gutter Spacer or BAT® Clip is used, they need to be installed as recommended in the installation leaflets provided with the product.

ROOF RUN LENGTH

When finding the maximum sloped roof run length, it is important to consider the additional length of roof which contributes to the flow in any one position, if there is a roof penetration, spreader, upper roof or valley etc. In these positions, the effective roof run length would be longer than the distance from the ridge to the eaves. If the catchment area is known, the roof run length can be found by dividing the area by the length of gutter it feeds into.

A simplified method of finding this length is shown in the illustration. In this case, the maximum roof run length is 14m for a 10m length of roof due to the penetration 4m down from the ridge.



OVERFLOW MEASURES - VICTORIA, TASMANIA AND SOUTH AUSTRALIA

Location	Rainfall Intensity (mm/hr)	Maximum roof length feeding into gutter (m)																							
		4	4.5	5	5.5	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	11.5	12	12.5	13	13.5	14	14.5	15	15.5	16
VIC																										
Sorrento	140	0.16	0.18	0.19	0.21	0.23	0.25	0.27	0.29	0.31	0.33	0.35	0.37	0.39	0.41	0.43	0.45	0.47	0.49	0.51	0.53	0.54	0.56	0.58	0.60	0.62
Geelong	144	0.16	0.18	0.20	0.22	0.24	0.26	0.28	0.30	0.32	0.34	0.36	0.38	0.40	0.42	0.44	0.46	0.48	0.50	0.52	0.54	0.56	0.58	0.60	0.62	0.64
Hastings	145	0.16	0.18	0.20	0.22	0.24	0.26	0.28	0.30	0.32	0.34	0.36	0.38	0.40	0.42	0.44	0.46	0.48	0.50	0.52	0.54	0.56	0.58	0.60	0.62	0.64
Horsham	173	0.19	0.22	0.24	0.26	0.29	0.31	0.34	0.36	0.38	0.41	0.43	0.46	0.48	0.50	0.53	0.55	0.58	0.60	0.62	0.65	0.67	0.70	0.72	0.74	0.77
Stawell	186	0.21	0.23	0.26	0.28	0.31	0.34	0.36	0.39	0.41	0.44	0.47	0.49	0.52	0.54	0.57	0.59	0.62	0.65	0.67	0.70	0.72	0.75	0.78	0.80	0.83
Melbourne	187	0.21	0.23	0.26	0.29	0.31	0.34	0.36	0.39	0.42	0.44	0.47	0.49	0.52	0.55	0.57	0.60	0.62	0.65	0.68	0.70	0.73	0.75	0.78	0.81	0.83
Ballarat	188	0.21	0.24	0.26	0.29	0.31	0.34	0.37	0.39	0.42	0.44	0.47	0.50	0.52	0.55	0.57	0.60	0.63	0.65	0.68	0.71	0.73	0.76	0.78	0.81	0.84
Benalla	194	0.22	0.24	0.27	0.30	0.32	0.35	0.38	0.40	0.43	0.46	0.49	0.51	0.54	0.57	0.59	0.62	0.65	0.67	0.70	0.73	0.75	0.78	0.81	0.84	0.86
Lakes Entrance	198	0.22	0.25	0.28	0.30	0.33	0.36	0.39	0.41	0.44	0.47	0.50	0.52	0.55	0.58	0.61	0.63	0.66	0.69	0.72	0.74	0.77	0.80	0.83	0.85	0.88
Mildura	218	0.24	0.27	0.30	0.33	0.36	0.39	0.42	0.45	0.48	0.51	0.55	0.58	0.61	0.64	0.67	0.70	0.73	0.76	0.79	0.82	0.85	0.88	0.91	0.94	0.97
TAS																										
Hobart	116	0.13	0.15	0.16	0.18	0.19	0.21	0.23	0.24	0.26	0.27	0.29	0.31	0.32	0.34	0.35	0.37	0.39	0.40	0.42	0.44	0.45	0.47	0.48	0.50	0.52
Queenstown	120	0.13	0.15	0.17	0.18	0.20	0.22	0.23	0.25	0.27	0.28	0.30	0.32	0.33	0.35	0.37	0.38	0.40	0.42	0.43	0.45	0.47	0.48	0.50	0.52	0.53
Launceston	121	0.13	0.15	0.17	0.18	0.20	0.22	0.24	0.25	0.27	0.29	0.30	0.32	0.34	0.35	0.37	0.39	0.40	0.42	0.44	0.45	0.47	0.49	0.50	0.52	0.54
Flinders Island	166	0.18	0.21	0.23	0.25	0.28	0.30	0.32	0.35	0.37	0.39	0.42	0.44	0.46	0.48	0.51	0.53	0.55	0.58	0.60	0.62	0.65	0.67	0.69	0.71	0.74
Burnie	180	0.20	0.23	0.25	0.28	0.30	0.33	0.35	0.38	0.40	0.43	0.45	0.48	0.50	0.53	0.55	0.58	0.60	0.63	0.65	0.68	0.70	0.73	0.75	0.78	0.80
St Marys	203	0.23	0.25	0.28	0.31	0.34	0.37	0.39	0.42	0.45	0.48	0.51	0.54	0.56	0.59	0.62	0.65	0.68	0.70	0.73	0.76	0.79	0.82	0.85	0.87	0.90
SA/NSW																										
Mt Gambier	144	0.16	0.18	0.20	0.22	0.24	0.26	0.28	0.30	0.32	0.34	0.36	0.38	0.40	0.42	0.44	0.46	0.48	0.50	0.52	0.54	0.56	0.58	0.60	0.62	0.64
Gawler	158	0.18	0.20	0.22	0.24	0.26	0.29	0.31	0.33	0.35	0.37	0.40	0.42	0.44	0.46	0.48	0.50	0.53	0.55	0.57	0.59	0.61	0.64	0.66	0.68	0.70
Yorketown	166	0.18	0.21	0.23	0.25	0.28	0.30	0.32	0.35	0.37	0.39	0.42	0.44	0.46	0.48	0.51	0.53	0.55	0.58	0.60	0.62	0.65	0.67	0.69	0.71	0.74
Murray Bridge	178	0.20	0.22	0.25	0.27	0.30	0.32	0.35	0.37	0.40	0.42	0.45	0.47	0.49	0.52	0.54	0.57	0.59	0.62	0.64	0.67	0.69	0.72	0.74	0.77	0.79
Albury	180	0.20	0.23	0.25	0.28	0.30	0.33	0.35	0.38	0.40	0.43	0.45	0.48	0.50	0.53	0.55	0.58	0.60	0.63	0.65	0.68	0.70	0.73	0.75	0.78	0.80
Port Pirie	181	0.20	0.23	0.25	0.28	0.30	0.33	0.35	0.38	0.40	0.43	0.45	0.48	0.50	0.53	0.55	0.58	0.60	0.63	0.65	0.68	0.70	0.73	0.75	0.78	0.80
Adelaide	184	0.20	0.23	0.26	0.28	0.31	0.33	0.36	0.38	0.41	0.43	0.46	0.49	0.51	0.54	0.56	0.59	0.61	0.64	0.66	0.69	0.72	0.74	0.77	0.79	0.82
Port Augusta	199	0.22	0.25	0.28	0.30	0.33	0.36	0.39	0.41	0.44	0.47	0.50	0.53	0.55	0.58	0.61	0.64	0.66	0.69	0.72	0.75	0.77	0.80	0.83	0.86	0.88

NOTE: Values in the table are in L/s/m. A measure with a larger overflow volume can be substituted for one with a smaller volume.
The above data is valid for Quad 115 and Easiflow gutters with minimum 1:500 slope. For other gutters, and for information on availability of different slot areas, please contact your local Stramit office for advice.

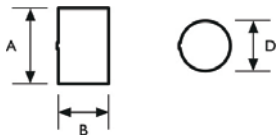
Gutter style	Pink - 0.5L/s/m*	Grey - 0.8L/s/m*	Blue - 1.2 L/s/m*	0.5 - 1 L/s/m
Quad 115 (Slot area 1060mm²/m)	Slotted gutter OR Stramit® Spacer (short)# / BAT® clip with gutter (slotted or unslotted)	Stramit® Spacer (short)# / BAT® clip with gutter (slotted or unslotted)	Stramit® Spacer (short)# / BAT® clip with gutter (slotted or unslotted)	BAT® clip with gutter (slotted or unslotted)
Easiflow (VIC/TAS) (Slot area 1480mm²/m)	Slotted gutter OR Stramit® Spacer (medium)# / BAT® clip with gutter (slotted or unslotted)	Slotted gutter OR Stramit® Spacer (medium)# / BAT® clip with gutter (slotted or unslotted)	Stramit® Spacer (medium)# / BAT® clip with gutter (slotted or unslotted)	BAT® clip with gutter (slotted or unslotted)

For gutters with a ribbed rather than hook back only, the data in the table for overflow where the Stramit® Gutter Spacer is used is valid for the installation of the gutters on the third notch of the snap clip or below. If overflow provisions are required where the gutter is on the top two notches and the Stramit® Gutter Spacer is used, please contact your local Stramit office for advice.

* Based on test results. Relevant certification for VIC can be obtained from your local Stramit office.
# - Maximum spacing of Stramit® Spacer 1200mm for Quad 115 and 600mm for Easiflow gutters. See Gutter Overflow Options brochure for more detail.

STRAMIT® DOWNPIPES

Stramit offer a wide range of round and rectangular downpipes, each of which is tapered to permit easy assembly.



The dimensions and cross-sectional area of all Stramit® Downpipes available in Victoria, Tasmania and South Australia are shown in the table below.

STRAMIT® DOWNPIPES – SIZES & AREAS				
Rectangular			Round	
width-A (mm)	depth-B (mm)	area (mm²)	diameter-D (mm)	area (mm²)
100	50	5000	50	1960
100	75	7500	65	3320
100	100	10000	75	4420
150	100	15000	100	7850
			125	12270
			150	17670

Sizing of minimum downpipe size relates only to the cross-sectional area of the chosen gutter. The table below gives the minimum round and rectangular downpipe size for each Stramit® Gutter.

STRAMIT® DOWNPIPES – MINIMUM SIZES (mm)		
Gutter Style	Round * (diameter)	Rectangular *
Stramit® O Gee Gutter	75	100 x 50
Stramit® Quad 115 Gutter	100	100 x 50
Stramit® Easiflow Gutter	125	100 x 75
Stramit® Fascia Gutter	125	100 x 75

* Smaller downpipes may be used provided the gutter capacity is downgraded.

OTHER STRAMIT® RAINWATER & FLASHING PRODUCTS

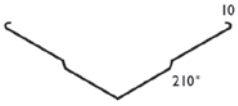
STRAMIT® CUSTOM FLASHINGS

Stramit® Custom Flashings are available in an almost infinite variety of shapes and sizes. Preferred girth widths are 150, 250, 300 and 400mm and lengths of up to 8m are possible. The details of all Stramit® Custom Flashings must be provided in hard copy (e.g. fax). Contact the nearest Stramit branch for more details or refer to the Stramit Product & Service Guide for the area.

STRAMIT® STANDARD FLASHINGS

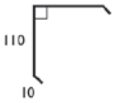
All of the following products require nominally continuous support.

Stramit® Roll Top Ridge

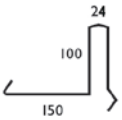


Stramit® Valley
*190 and unribbed in Tasmania

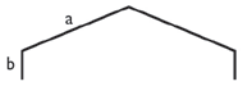
Stramit® Barge Roll



Stramit® Barge Angle/ Corner Mould

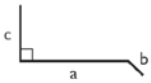


Stramit® Barge Gutter
(folded)



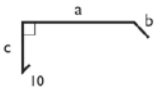
Stramit®
Three Break Ridge

STRAMIT® THREE BREAK RIDGE		
	a	b
Ⓢ	185	40
Ⓜ	170	30



Stramit®
Under Flashing

STRAMIT® UNDER FLASHING			
	a	b	c
Ⓒ	150	10	60
Ⓢ	180	40	80
Ⓜ	150	30	65



Stramit® Barge

STRAMIT® BARGE			
	a	b	c
Ⓒ	150	10	50
Ⓢ	180	40	70
Ⓜ	150	30	55

Ⓒ suits Stramit® Corrugated sheeting
Ⓢ suits Stramit Speed Deck Ultra® and Speed Deck 500 decking
Ⓜ suits Stramit Monoclad® and Longspan® sheeting
Linear dimensions in mm

PROCUREMENT

ACCESSORIES

Use only the correct, authentic Stramit® Accessories with Stramit® Rainwater Products.

The following accessories are available for each product:

Stramit Fascia

- 90° External Corners
- 90° Internal Corner Caps
- Rafter Bracket
- Barge Bracket
- LH/RH Barge Corner
- Apex Cover Plate
- Splice Plate

Stramit® Quad/O Gee Gutters

- Concealed Bracket*
- Gutter Stiffener (for use with Snap Clip)
- Stramit® Gutter Spacer for overflow
- BAT® overflow Clip (Quad only)
- External Bracket* (Quad only)
- LH/RH Stop End Plates
- Internal Pre-made Angles
- External Pre-made Angles
- 90° Internal/External Cast Angles (Quad only)

Stramit® Squareline Gutters

- Concealed Bracket*
- Gutter Stiffener (Stramit® Easiflow Gutter only – for use with Snap Clip)
- Stop End Plates
- Over Stiffener Brackets (Stramit® Fascia Gutter only – for various roofing profiles)

Stramit® Downpipes

- Astragals/Stops
- Nozzles/Pops/Drops

Note that in most cases the components shown are different for each particular gutter style or downpipe size.

* Not suitable for use with metal fascia less than 1mm thick.

ASSOCIATED PRODUCTS

- Roofing – wide range of profiles available.
- Roof & ceiling battens – range of top hats available.
- Flue & sewer accessories.
- Silicone – for all sealing requirements.
- Flashings & cappings – range of standard and custom flashings available.
- Rainwater heads – to suit most downpipe sizes.
- Edge roll – for neat edge finishing.

PRICES

Prices of products can be obtained from your nearest Stramit location or distributor of Stramit® Rainwater Products. As Stramit does not provide an installation service, ask your tradesperson for a supply and fix price. Contact your nearest Stramit location for the names of tradespeople in your area.

HANDLING/STORAGE

Stramit® Rainwater Products should be handled with care at all times to preserve the product capabilities and quality of the finish. Packs should always be kept dry and stored above ground level while on site. If the products become wet, they should be separated, wiped and placed in the open to promote drying.

ORDERING

Stramit® Rainwater Products can be ordered directly through distributors, or supplied and fixed from an installer.

LENGTHS

Most rainwater products are available as stock lengths. Stramit® Fascia, gutters and valleys are available cut-to-length from some branches.

DELIVERY/UNLOADING

Delivery can normally be made within 48 hours, subject to the delivery location and material availability, or can be at a pre-arranged date and time. Please ensure that suitable arrangements have been made for truck unloading, as this is the responsibility of the receiver. When lifting fascia gutter and flashings, care should be taken to ensure that the load is spread to prevent damage. The protective strippable coating on COLORBOND® steel product should not be exposed to sunlight for more than about one week or this may become difficult to remove.

INSTALLATION

FASTENERS

All fastening screws must conform to AS3566 – Class 3. For connecting brackets use:

For fixing Stramit® Fascia rafter brackets to steel trusses (up to 2.5mm)
– 10 x 16mm hex-head self drilling & threading screws.

– to timber trusses – 10 x 25mm hex-head type 17 self-drilling screws.

For fixing gutters to Stramit® Fascia
– Stramit® Snap Clip (also requires a stiffener bracket), or

– Stramit BAT® Clip (also requires a stiffener bracket)

– Stramit® Gutter Spacer
– various lengths
– overflow provision

For fixing Gutter Brackets to timber fascia – 10 x 25mm wafer head self-drilling type 17 screws, or

– 40mm galvanised fluted nails.

For lap joints and accessories
– 3.2mm diameter aluminium pop rivets.

SITE INDUCTION

Consideration should be given to handling and installation issues as part of site induction safety procedures. Specific consideration should be given to pack handling, avoidance of cuts, trips, slips and falls, long section handling particularly in windy conditions, section cutting procedures and surface temperature on sunny days. Personal Protection Equipment (PPE) should always be used.

GOOD PRACTICE

Stramit recommends that good trade practice be followed when using the products such as that found in Standard Australia Handbook – HB39. "Installation code for metal roofing and wall cladding".

SECTION HANDLING

Cut resistant or leather gloves should be worn when handling product. Foot protection should be worn when handling and transporting product.

CUTTING

Stramit® Rainwater Products can be easily cut, where required, using a fine-toothed hacksaw and tin snips. Please dispose of any off-cuts carefully.

SEALING

Use only neutral-cure silicone for sealing joints when using Stramit® Rainwater Products. Take care to avoid pockets in joints which may hold moisture and potentially reduce durability.

PAINTING

Stramit® Rainwater Products are available in COLORBOND® steel colours. However should painting of zinc/aluminium or aluminium/zinc/magnesium coated steel products be required, use the following procedure.

A 'weathering' period of two weeks following installation will make painting easier. Clean the gutter/fascia immediately prior to painting. Dirt can be washed off using water with mild detergent. Any grease marks should be wiped away with paint thinners. In benign locations good quality acrylic paint will give satisfactory performance. First use a low-gloss water-borne acrylic primer. Finish with water-borne acrylic gloss (or your choice of gloss level).

WARNING - Never use paint thinners or other solvents on COLORBOND® steel surfaces.

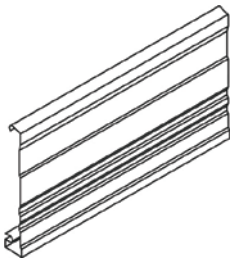
STRIPPABLE COATING

Some Stramit® Rainwater Products are supplied with a protective strippable coating. This should be removed at the last possible stage during the installation process. It is possible to selectively move the coating to one side to avoid fastenings and joints. Then finally remove the coating from the installed product.

WARNING - Do not leave products with strippable coating exposed to direct sunlight for more than about a week or it can become difficult to remove.

INSTALLATION STEPS

STRAMIT FASCIA



1. Cut Stramit® Fascia to suit a straight run.
2. Position and level rafter brackets near each end of the run (ensuring correct eave overhang and soffit height) and fix to the rafters.
3. Slide Stramit® Fascia over one end and slide along to the other end (or lift over brackets).
4. Insert remaining rafter brackets at required spacings and fix to rafters.
5. Repeat for each straight run, and then attach accessories.

STRAMIT® GUTTERS

Select and implement overflow provisions - see pages 6, 7 and 10.

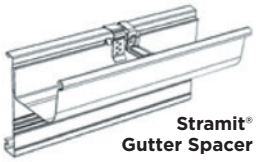
For each of the fascia type and bracket combinations shown, if using the Stramit BAT® Overflow Clip or other Stramit® Gutter Spacer:

- Remember to allow for the small increase in gutter cut length due to the offset.
- Fixing of pre-prepared or cast corners as in step 2 below should only be done after clips / brackets and stiffeners are fitted.

For concealed brackets or when fixing to timber fascia, provide a suitable spacer behind the bracket before fixing or adjust height to a level where gutter bead is 10mm below top of fascia.

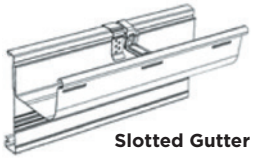
For fixing to Stramit® Fascia:

If using Stramit® Gutter Spacer or Stramit BAT® Clip, see separate installation sheets available on our website.



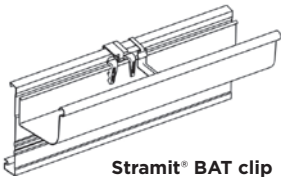
Stramit® Gutter Spacer

1. Cut Stramit® Gutter to suit a straight run, including downpipe outlet holes and end mitres.
2. If using pre-prepared or cast corners these are generally installed first ensuring the correct height to allow for fall.



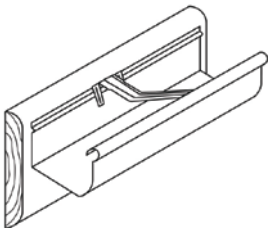
Slotted Gutter

3. Push snap clips over fascia at no greater than maximum support spacing for the particular product.
4. Push the back of the gutter under the snap clips to the lowest snap position.
5. Adjust the high point of the run to the desired position then apply the required fall (minimum 1 in 500) to the remainder of the gutter.
6. Attach a gutter stiffener bracket adjacent (within 50mm) to each snap clip.
7. Repeat for each straight run, and then attach accessories.



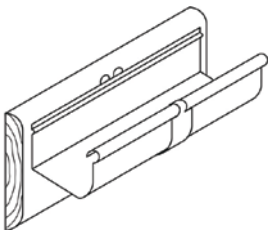
Stramit® BAT clip

For fixing to timber fascia using concealed brackets:



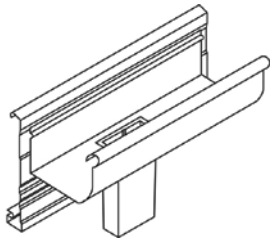
1. Cut Stramit® Gutter to suit a straight run, including downpipe outlet holes and end mitres.
2. If using pre-prepared or cast corners these are generally installed first ensuring the correct height to allow for fall.
3. Position a bracket at high end of the run and fix to the fascia.
4. Position and fix bracket at the other end of the run using a string line to set the required fall (minimum 1 in 500).
5. Position and fix intermediate brackets at no greater than maximum support spacing for the particular product.
6. Hook gutter to front of brackets, swing into position and fold down bracket tabs to secure, then for each fascia type.
7. Repeat for each straight run, and then attach accessories.

For fixing to timber fascia using external brackets:



1. Cut Stramit® Gutter to suit a straight run, including downpipe outlet holes and end mitres.
2. If using pre-prepared or cast corners these are generally installed first ensuring the correct height to allow for fall.
3. Position external bracket at the high end of the run and fix to the fascia.
4. Position and fix bracket at the low end of the run using a string line to set the required fall (minimum 1 in 500).
5. Using the string line as a guide position and fix intermediate brackets at no greater than maximum support spacing for the particular gutter.
6. Place the gutter onto the brackets and secure in position by folding down the front (and back for some products) tabs.
7. Repeat for each straight run, and then attach accessories.

STRAMIT® DOWNPIPES



1. Attach nozzle (pop/drop) to sole of gutter (usually done prior to installing gutter).
2. Fit or construct the offset, preferably at an angle of at least 15° to ensure good drainage.
3. Adjust downpipe height to suit using taper or, if necessary, by cutting.
4. Secure downpipes to the wall using at least one astragal (downpipe strap) per downpipe length.
5. Attach downpipe shoe.

ADDITIONAL INFORMATION

MAINTENANCE

Exterior surfaces of metal products unwashed by rain can benefit from occasional washing. These area include portions of fascia and the underside of accompanying gutters.

FURTHER INFORMATION

As well as the standard range of Technical Manuals, Installation Leaflets, Case Studies and other promotional literature, Stramit has a series of Guides to aid design.

These include:

- Roof Slope Guide
- Concealed Fixed Decking
- Foot Traffic Guide
- Roof and Wall Sheeting
- Lightweight Structural Sections
- Truss Components
- Gutters and Downpipes
- Custom Flashings
- Insulation Products

OTHER PRODUCTS

Stramit offers a wide range of building products including:

- Purlins and Girts
- Formwork Decking
- Roof and Wall Sheeting
- Lightweight Structural Sections
- Truss Components
- Gutters and Downpipes
- Custom Flashings
- Insulating Products

REGISTERED DESIGNS

Stramit® Fascia, fascia bracket, all gutter stiffener brackets and Stramit® Barge Gutter are protected in Australia by registered designs.

REFERENCES

In preparing this document reference has been made to:

- Standards Australia Handbook – HB39 (Installation code for metal roof and wall cladding)
- BlueScope Steel – Technical Bulletin TB-4 (Maintenance of COLORBOND® prepainted steel roofing)
- BlueScope Steel – Technical Bulletin TB-15 (Selection and use of steel gutter, downpipe and fascia products)

CONTACT US

Visit **stramit.com.au** or contact us using the details below.

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	BENDIGO Lot 7-9 Ramsay Court, Kangaroo Flat VIC 3555	Ph 03 5448 6400	8am - 5pm
TAS	HOBART 57 Crooked Billett Dr, Brighton TAS 7030	Ph 03 6262 8788	7.30am - 5pm
SA	ADELAIDE 11 Stock Rd, Cavan SA 5094	Ph 08 8219 2000	7.30am - 5pm