

# **XLERPLATE® steel**

**SA/AS 1548 – PT460N (L20, L40)**

## **General description**

A fully killed, fine grained, carbon-manganese steel for boiler and pressure vessel applications, with a guaranteed minimum tensile strength of 460MPa. Produced by hot rolling and normalising.

## **Features & benefits**

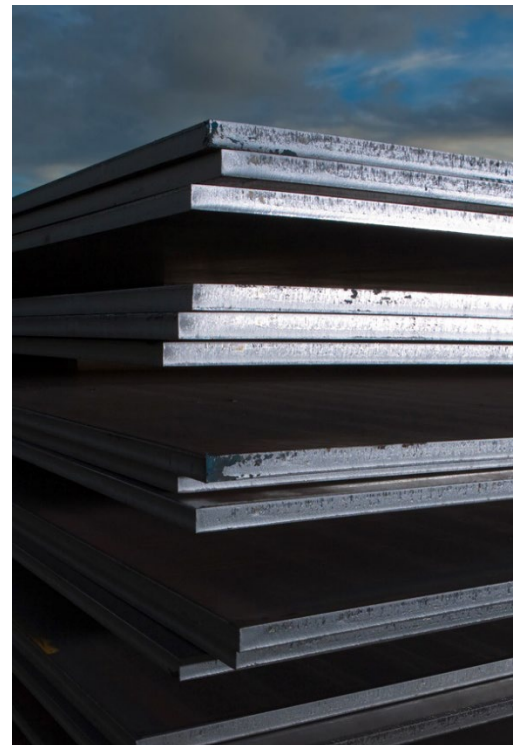
- Guaranteed minimum strength levels
- Grades available with guaranteed low temperature properties
- Excellent weldability
- Excellent formability
- This grade is recognised in the ASME material codes

## **Warnings**

- This material should be used in conjunction with the appropriate pressure vessel design and welding standards.
- Guidelines for cold bending, where fracture toughness is important are given in AS 4100:2020 and AS 1210:2010.

## **Australian and International Standards**

- AS 1548:2008 (R2018)
- AS/NZS 1365:1996 (R2016)
- ISO 9001:2015 Quality System Certified



## Normal / optional supply conditions

	Normal	Optional
Thickness Range	10mm – 100mm	-
Availability	By enquiry only	-
Edge Condition	Trimmed	-
Tolerances	Thickness: AS 1548:2008 Others: AS/NZS 1365:1996 (R2016)	-
Ultrasonic Inspection	-	AS 1710:2007
Surface Inspection	BlueScope	Third party
Certification	BlueScope	Third party endorsed

Optional supply conditions may be subject to dimensional restrictions

## Chemical composition

Element	Guaranteed Maximum %
Carbon	0.20
Silicon	0.6
Manganese	1.70
Phosphorus	0.040
Sulfur	0.030
Chromium	0.25
Nickel	0.50
Copper	0.40
Molybdenum	0.10
Aluminium	0.10
Niobium**	0.010
Titanium	0.040
CEQ (IIW)	0.43

All values shown refer to the relevant Australian Standard unless otherwise stated

$$CEQ(IIW) = C + \frac{Mn}{6} + \frac{(Cr + Mo + V)}{5} + \frac{(Cu + Ni)}{15}$$

\*\* Niobium up to 0.030% may be added for L20, L40 and L50 designations

## Mechanical properties

Tensile Properties (Transverse)		Thickness (mm)			
		t ≤ 16	16 < t ≤ 40	40 < t ≤ 80	80 < t ≤ 100
Yield Strength (MPa)	Guaranteed Min	305	295	275	265
Tensile Strength (MPa)	Required	460 to 580	460 to 580	460 to 580	460 to 580
Elongation 5.65√S <sub>0</sub> (%)	Guaranteed Min	21	21	21	21

Charpy Impact Properties	Longitudinal on 10 x 10mm test piece	Test Temperature (°C)	Absorbed Energy (joules)	
			Avg. of 3	Individual
Guaranteed Min	460N	0	31	23
Guaranteed Min	460NL20	-20	47	35
Guaranteed Min	460NL40	-40	45	33

Formability	Thickness (mm)	Longitudinal	Transverse
Recommended min inside Radius	t ≤ 20	1.5t	1.0t
	20 < t ≤ 50	6.0t	4.0t
	t > 50	Hot Forming	

## Fire hazard properties

Test & Evaluation Method	Result
Combustibility test for materials (AS 1530.1-1994 (R2016))	Not deemed combustible (steel substrate) #

# These test results relate only to the behaviour of the test specimens of the material under the particular conditions of the test and they are not intended to be the sole criterion for assessing the potential fire hazard of the material in use.

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To ensure you have the most current information

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