

# XLERPLATE® steel

**AS/NZS 3678 – 400L15**

## General description

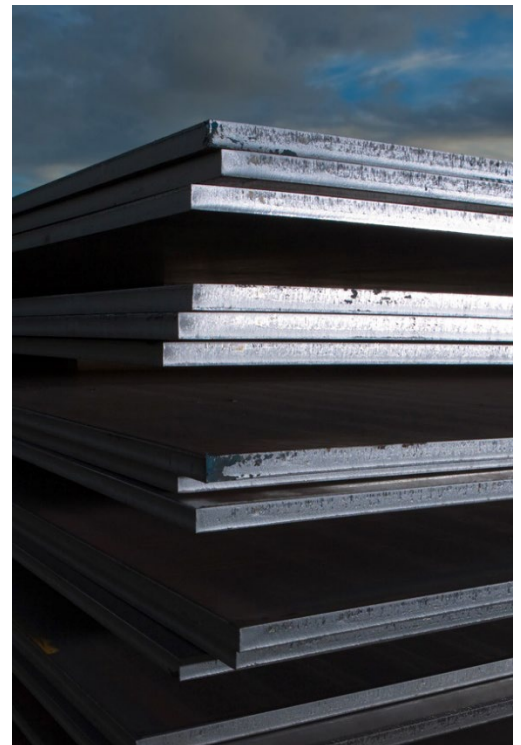
A structural steel plate product suitable for low temperature application with nominal yield strength of 400MPa and guaranteed impact properties at -15°C.

## Typical uses

General fabrication  
Structural members  
Bridges  
Storage tanks

## Features & benefits

Guaranteed minimum strength levels  
Low temperature properties  
Excellent weldability  
Excellent formability  
ACRS accreditation (ACRS Certificate No. 120802)  
ATIC Scheme 10 accreditation



## Warnings

This material should be used in conjunction with the appropriate structural design and welding standards.  
Maximum recommended temperature for hot forming is 620°C. If heated above 620°C, mechanical properties may deteriorate.

## Australian and International Standards

AS/NZS 3678:2016  
AS/NZS 1365:1996 (R2016)  
ISO 9001:2015 Quality System Certified

## Normal / optional supply conditions

	Normal	Optional
Thickness Range	10mm – 80mm	-
Availability	By enquiry only	-
Edge Condition	Trimmed	-
Tolerances	AS/NZS 1365:1996 (R2016)	-
Ultrasonic Inspection	-	AS 1710:2007
Surface Inspection	BlueScope	Third party
Certification	BlueScope	Third party endorsed

Optional supply conditions may be subject to dimensional restrictions

## Chemical composition

Element	Guaranteed Maximum %
Carbon	0.22
Silicon	0.55
Manganese	1.70
Phosphorus	0.040
Sulfur	0.030
Chromium	0.25
Nickel	0.50
Copper	0.40
Molybdenum	0.35
Aluminium	0.10
Niobium**	0.060
Titanium	0.040
CEQ (IIW)	0.48

All values shown refer to the relevant Australian Standard unless otherwise stated

$$CEQ(IIW) = C + \frac{Mn}{6} + \frac{(Cr + Mo + V)}{5} + \frac{(Cu + Ni)}{15}$$

\*\* Niobium + Vanadium + Titanium ≤ 0.15%

## Mechanical properties

Tensile Properties (Transverse)		Thickness (mm)				
		10 ≤ t ≤ 12	12 < t ≤ 20	20 < t ≤ 32	32 < t ≤ 50	50 < t ≤ 80
Yield Strength (MPa)	Guaranteed Min	400	380	360	360	360
Tensile Strength (MPa)	Guaranteed Min	480	480	480	480	480
Elongation 5.65√S <sub>0</sub> (%)	Guaranteed Min	18	18	18	18	18

Charpy Impact Properties	Longitudinal on 10 x 10mm test piece	Test Temperature (°C)	Absorbed Energy (joules)	
			Avg. of 3	Individual
Guaranteed minimum	400L15	-15	27	20

Formability	Thickness (mm)	Longitudinal	Transverse
Recommended min inside Radius	$t \leq 10$	3.0t	2.0t
	$10 < t \leq 20$	3.75t	2.5t
	$t > 20$	Hot Forming	

This product is not suitable for hot forming above 620°C

## Fire hazard properties

Test & Evaluation Method	Result
Combustibility test for materials (AS 1530.1-1994 (R2016))	Not deemed combustible (steel substrate) #

# These test results relate only to the behaviour of the test specimens of the material under the particular conditions of the test and they are not intended to be the sole criterion for assessing the potential fire hazard of the material in use.

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To ensure you have the most current information

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