Uncoated Steel
Data Sheet

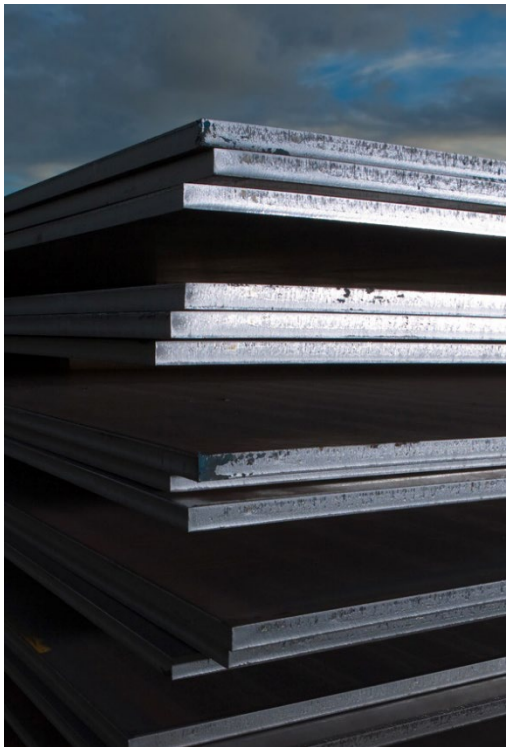
September 2026 - This literature supersedes all previous issues

XLERPLATE® steel

AS/NZS 3678 – 350L15

General description

A structural steel plate product suitable for low temperature application with nominal yield strength of 350MPa and guaranteed impact properties at -15ºC.



Typical uses

General fabrication

Structural members

Bridges

Storage tanks

Features & benefits

Guaranteed minimum strength levels

Low temperature properties

Excellent weldability

Excellent formability

ACRS accreditation (ACRS Certificate No. 120802)

Warnings

This material should be used in conjunction with the appropriate structural design and welding standards.

Maximum recommended temperature for hot forming is 620ºC. If heated above 620ºC, mechanical properties may deteriorate.

An untrimmed (mill) edge may contain surface discontinuities associated with the rolling process (refer to clause 8 of AS/NZS 3678:2016). The plate supplied may include an amount outside of the nominal ordered width, in accordance with relevant Australian standards. The area of the supplied plate which is outside of the nominal (customer ordered) width must not be used. Customers are advised to remove an equal width from each side of the plate when trimming.

Material should be stored under cover to avoid issues with storage-related corrosion.

Australian and International Standards

AS/NZS 3678:2016
AS/NZS 1365:1996 (R2016)
ISO 9001:2015 Quality System Certified

Normal / optional supply conditions

	Normal	Optional
Thickness Range	5mm – 80mm	>80 to 100mm by enquiry only
Availability	Refer to XLERPLATE® steel size schedule 2	-
Edge Condition	Untrimmed (Mill Edge)*	Trimmed
Tolerances	AS/NZS 1365:1996 (R2016)	-
Ultrasonic Inspection	-	AS 1710:2007 (R2017)
Surface Inspection	BlueScope	Third party
Certification	BlueScope	Third party endorsed

Optional supply conditions may be subject to dimensional restrictions
*Plates less than 8mm in thickness are supplied with trimmed edges

Chemical composition

Element	Guaranteed Maximum %
Carbon	0.22
Silicon	0.5
Manganese	1.70
Phosphorus	0.040
Sulfur	0.030
Chromium	0.25
Nickel	0.30
Copper	0.40
Molybdenum	0.08
Aluminium	0.10
Niobium**	0.060
Titanium	0.040
CEQ (IIW)	0.48

All values shown refer to the relevant Australian Standard unless otherwise stated

$$CEQ(IIW) = C + \frac{Mn}{6} + \frac{(Cr + Mo + V)}{5} + \frac{(Cu + Ni)}{15}$$

** Niobium + Vanadium + Titanium ≤ 0.15%

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Mechanical properties

Tensile Properties (Transverse)		Thickness (mm)						
		5 ≤ t ≤ 8	8 < t ≤ 12	12 < t ≤ 20	20 < t ≤ 32	32 < t ≤ 50	50 < t ≤ 80	80 < t ≤ 100
Yield Strength (MPa)	Guaranteed Min	360	360	350	340	340	340	330
Tensile Strength (MPa)	Guaranteed Min	450	450	450	450	450	450	450
Elongation $5.65\sqrt{S_0}$ (%)	Guaranteed Min	20	20	20	20	20	20	20

Charpy Impact Properties	Longitudinal on 10 x 10mm test piece	Test Temperature (ºC)	Absorbed Energy (joules)	
			Avg. of 3	Individual
Guaranteed Min	350L15	-15	27	20

Formability	Thickness (mm)	Longitudinal	Transverse
Recommended min inside Radius	t ≤ 6	2.25t	1.5t
	6 < t ≤ 10	3.0t	2.0t
	10 < t ≤ 20	3.75t	2.5t
	t > 20	Hot Forming	

This product is not suitable for hot forming above 620ºC

Fire hazard properties

Test & Evaluation Method	Result
Combustibility test for materials (AS 1530.1-1994 (R2016))	Not deemed combustible (steel substrate) #

These test results relate only to the behaviour of the test specimens of the material under the particular conditions of the test and they are not intended to be the sole criterion for assessing the potential fire hazard of the material in use.

The information contained in this datasheet is provided by way of general information about this product only and has not been prepared with your specific needs in mind. We recommend that you seek BlueScope's advice as to the suitability of this product for the purpose(s) for which you propose to use it. To contact BlueScope for advice about your proposed use of this product, please contact Steel Direct. XLERPLATE®, BlueScope and the BlueScope brand mark are registered trade marks of BlueScope Steel Limited. © 2026 BlueScope Steel Limited ABN 16 000 011 058. All rights reserved.