

XLERPLATE® steel

AS/NZS 3678 – 300L15

General description

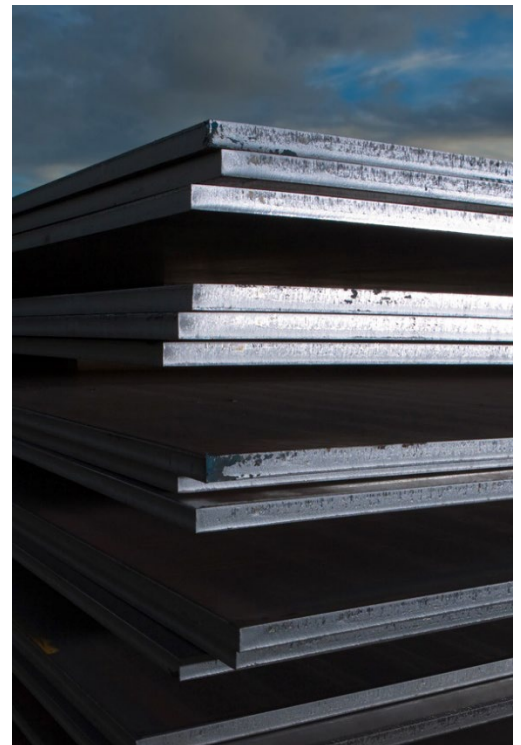
A structural steel plate product suitable for low temperature application with nominal yield strength of 300MPa and guaranteed impact properties at -15°C.

Typical uses

General fabrication
Structural members
Bridges
Storage tanks

Features & benefits

Guaranteed minimum strength levels
Low temperature properties
Excellent weldability
Excellent formability
ACRS accreditation (ACRS Certificate No. 120802)
ATIC Scheme 10 accreditation



Warnings

This material should be used in conjunction with the appropriate structural design and welding standards.

An untrimmed (mill) edge may contain surface discontinuities associated with the rolling process (refer to clause 8 of AS/NZS 3678:2016). The plate supplied may include an amount outside of the nominal ordered width, in accordance with relevant Australian standards. The area of the supplied plate which is outside of the nominal (customer ordered) width must not be used. Customers are advised to remove an equal width from each side of the plate when trimming.

Australian and International Standards

AS/NZS 3678:2016
AS/NZS 1365:1996 (R2016)
ISO 9001:2015 Quality System Certified

Normal / optional supply conditions

	Normal	Optional
Thickness Range	8mm – 120mm	-
Availability	By Enquiry	-
Edge Condition	Untrimmed (Mill Edge)*	Trimmed
Tolerances	AS/NZS 1365:1996	-
Ultrasonic Inspection	-	AS 1710:2007
Surface Inspection	BlueScope	Third party
Certification	BlueScope	Third party endorsed

Optional supply conditions may be subject to dimensional restrictions

*Plates less than 8mm in thickness are supplied with trimmed edges

Chemical composition

Element	Guaranteed Maximum %
Carbon	0.22
Silicon	0.5
Manganese	1.70
Phosphorus	0.040
Sulfur	0.030
Chromium	0.25
Nickel	0.30
Copper	0.40
Molybdenum	0.08
Aluminium	0.10
Niobium**	0.020
Titanium	0.040
CEQ (IIW)	0.44

All values shown refer to the relevant Australian Standard unless otherwise stated

$$CEQ(IIW) = C + \frac{Mn}{6} + \frac{(Cr + Mo + V)}{5} + \frac{(Cu + Ni)}{15}$$

Mechanical properties

Tensile Properties (Transverse)		Thickness (mm)						
		t = 8	8 < t ≤ 12	12 < t ≤ 20	20 < t ≤ 32	32 < t ≤ 50	50 < t ≤ 80	80 < t ≤ 120
Yield Strength (MPa)	Guaranteed Min	320	310	300	280	280	270	260
Tensile Strength (MPa)	Guaranteed Min	430	430	430	430	430	430	430
Elongation 5.65√S ₀ (%)	Guaranteed Min	21	21	21	21	21	21	21

Charpy Impact Properties	Longitudinal on 10 x 10mm test piece	Test Temperature (°C)	Absorbed Energy (joules)	
			Avg. of 3	Individual
Guaranteed Min	300L15	-15	27	20

Formability	Thickness (mm)	Longitudinal	Transverse
Recommended min inside Radius	$8 \leq t \leq 10$	2.25t	1.5t
	$10 < t \leq 20$	3.0t	2.0t
	$20 < t \leq 50$	6.0t	4.0t
	$t > 50$	Hot Forming	

This product is not suitable for hot forming above 620°C

Fire hazard properties

Test & Evaluation Method	Result
Combustibility test for materials (AS 1530.1-1994 (R2016))	Not deemed combustible (steel substrate) #

These test results relate only to the behaviour of the test specimens of the material under the particular conditions of the test and they are not intended to be the sole criterion for assessing the potential fire hazard of the material in use.

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To ensure you have the most current information

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